

Work Order ID 53672

November 12, 2009 8:16:34 AM

Page 1

PRELIMINARY ISSUE

Item ID: D4013-11

Accept

Setup Start

Revision ID:

Stop

Item Name: Stud

Start Date: 11/12/09 Start Qty: 2.00

Cust Item ID:

Required Date: 11/16/09 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan: W

Date: _____

Tooling: _____

Date: _____

Run Start

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4013

B-PRELIM

100

0.00

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

turn as per Dwg and Folio FA861

Folio Rev: 2A

Dwg Rev: PT

Deburr

110

QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

Quality Control

SA 09/11/12

SA 09/11/12

2 0

2 0

Work Order ID 53672

November 12, 2009 8:16:35 AM



Page 2

Item ID: D4013-11

Accept



Setup Start



Revision ID:

Stop



Item Name: Stud

Start Date: 11/12/09 Start Qty: 2.00



Cust Item ID:

Required Date: 11/16/09 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00	<i>id 09.11.12</i>			<i>(2)</i>			
130 Packaging Packaging	Identify as per dwg & Stock Location: <u>WE</u> Memo	0.00 0.00	<i>ENG</i>			<i>sp 09 11 12</i>			
140 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

POSITIVE RECALL
EFFECTIVE 09/11/12 AUTH ke
RELEASED _____ DATE _____

PRELIMINARY ISSUE

RD. 02/11/12
mf 09-11-12

Picklist Print

November 12, 2009 8:16:34 AM

Page 1

Work Order ID: 53672

Parent Item: D4013-11

Parent Item Name: Stud

Comments: IPP REV:A NEW ISSUE 09-11-03 JLM VERIFIED BY:DD

Start Date: 11/12/09

Required Date: 11/16/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304RO.750		Purchased	No				f	14.2300	0.3158			



304 SS Roundbar .750

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	14.23	
109421	1.39	
110166	1.44	
110912	6.06	
111323	3.5	
111988	1.84	

M 304R 1.000

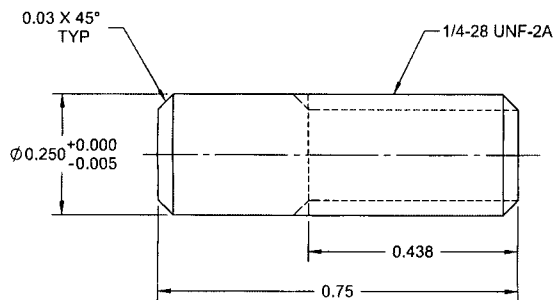
304SS Roundbar 1.00

Mat 109541

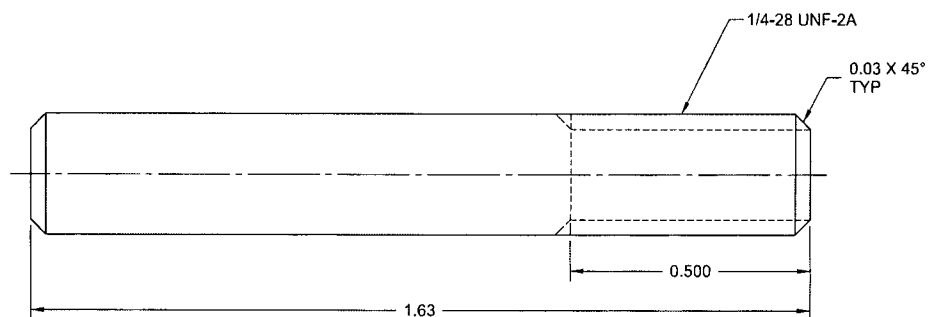
.32/ft

SH 09/11/12

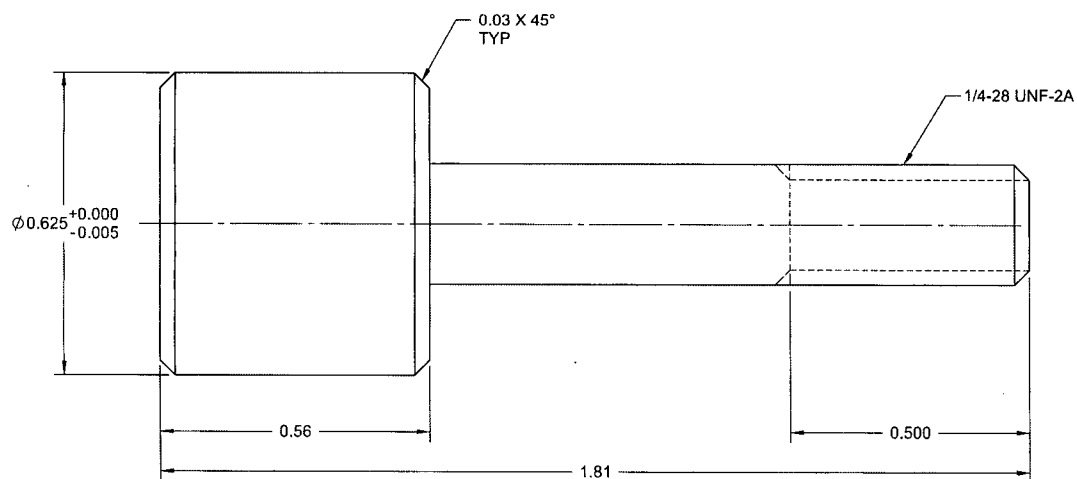
R D 324A New



D4013-3 STUD



D4013-9 STUD



D4013-11 STUD

ufo
53672

PRELIMINARY ISSUE

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
REF. DART SPEC. M304R
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: LESS THAN 0.01 lbs EACH

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. P1
MFG. APPR.		D4013	SHEET 4 OF 5
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSEMBLY	NTS
DATE	09.11.11	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE BASIS OF CONFIDENTIALITY IT IS NOT TO BE RELEASED FOR ANY PURPOSE OR REPRODUCED IN ANY FORM WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	